



Technical Data Sheet

Quick-Step Palazzo

Valid from: 05:2020

Subject to change without notification

General Data

Panel	2200mm x 190mm
Total Thickness	14mm nominal
Number of panels per pack	6 planks
Nested lengths	Up to 4 shorter panels per pack
Quantity per pack	2.508m ²
Quantity per pallet	137.94m ² (55 Packs)

Panel Build Up

Surface layer thickness	PEFC controlled sources	EN 13489	± 3mm nominal
Core layer thickness	PEFC controlled sources	Hevea (with HDF ends)	± 9mm nominal
Backing layer	PEFC controlled sources	Spruce	2mm
Joining system	Uniclic Multifit		

Warranty Information

Domestic / Residential Use	25 Year Residential Wear Warranty*	
Uniclic Multifit joining system	Lifetime	
Structural Warranty	Lifetime*	
Commercial Warranty	On request	
Edge Protect +	Provides a warranty against moisture staining along the board's edges	10 years*
Surface & Edge Protect + (lacquered products only)	Provides a warranty against dirt trapped within the surface coating of a board	10 years*

*Conditions apply – seek warranty terms and conditions for more information

Surface Layer

Wood species	Oak	
Origin	Europe	
Finishing	UV cured lacquer	5 – 7 layers
Natural variance	As a natural product, colour, grain and level of natural features will vary from board to board and most often deviate from samples provided	
Surface treatments	Stains, bevels and surface textures vary by product – refer to website, brochure and samples	



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Grading of Timber Elements

Grading Standard used - EN 13489:2002 Free Class (unless otherwise specified)

	Surface Layer (visible elements)		
	Accent Grade Refers to PAL1341, PAL1342	Marquant Grade PAL1344, PAL1345, PAL1346, PAL1348	Vibrant Grade Refers to PAL3562, PAL4117, PAL4118, PAL3842
Sound sapwood	Permitted, colour stained	Permitted, colour stained	Permitted, colour stained
Knot size (EN1310)	Permitted maximum 20mm	Permitted maximum 50mm	Permitted maximum 80mm
Knot frequency	Max 3 per LM	Unlimited	Unlimited
Knot filling	Fully filled	Half or fully filled	Half or fully filled
Checks/Cracks	Not permitted	Permitted if closed crack $\leq \frac{1}{2}$ the pack length	Permitted unlimited
Bark pockets	Not permitted	Not permitted	Not permitted
Grain structure	Grain width ≤ 80 mm	Unlimited	Unlimited
Colour variation	Mild natural variation	Lively variation	Very lively variation
Medullary ray	Permitted	Permitted	Permitted
	Core Layer and Backing Layer (non-visible elements)		

All features permitted (no limitation) as to size or quantity if these do not impair the strength or quality of the parquet flooring

Installation	Standard / Norm requirements	Quick-Step values
Floating Installation	Always install on Quick-Step Underlay in accordance with the Installation Instructions	
Direct Stick Installation	Always install using Quick-Step Parquet Adhesive in accordance with the Direct Stick Installation Instructions	
Machining tolerances	Lipping between boards- difference in height at joins (mm)	≤ 0.50 mm
	Difference in board width (mm) – (EN13489)	≤ 0.20
	Cupping across width of board % - (EN13489)	≤ 0.2
Dimensional stability	Cupping short side max % - (ISO 24339)	≤ 0.30
	Cupping short side min % - (ISO 24339)	$\geq - 0.20$
	Changes 30 – 85 % RH	$\geq - 0.15$
	Open joints short side join (mm) – (ISO 24339)	≤ 0.20
	Open joints long side join (mm) – (ISO 24339)	≤ 0.30
Underfloor heating	Suitable providing adherence to special installation instructions	



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Technical Performance

Wear resistance	DIN 68861	S33	>550 cycles
Stain resistance	EN 13442	Floors with Edge Protect+	All except blue ink
			Blue ink
		Floors with Surface Protect + (Lacquered only)	Class 5
CE	EN 14342:2013	Notified body	0766 EPH Dresden
Castor chairs	ISO 4918	Tested with underlay	DOP QW 0507
Slip resistance	AS4586	Pendulum test	25.000
Emission of formaldehyde	EN 717-1	Large Chamber	P3
PCP	CEN/TR 14823:2004		≤ E1
Heat resistance	EN 12664: 2001		≤ 5 ppm
Reaction to fire	ISO 9239.1		0,14 m ² .K/W
			4.6 kW/m ² 13%

Environmental Certificates

AFFSET	A	France
PEFC	PEFC/07-32-37	
EPD	Available on request	

